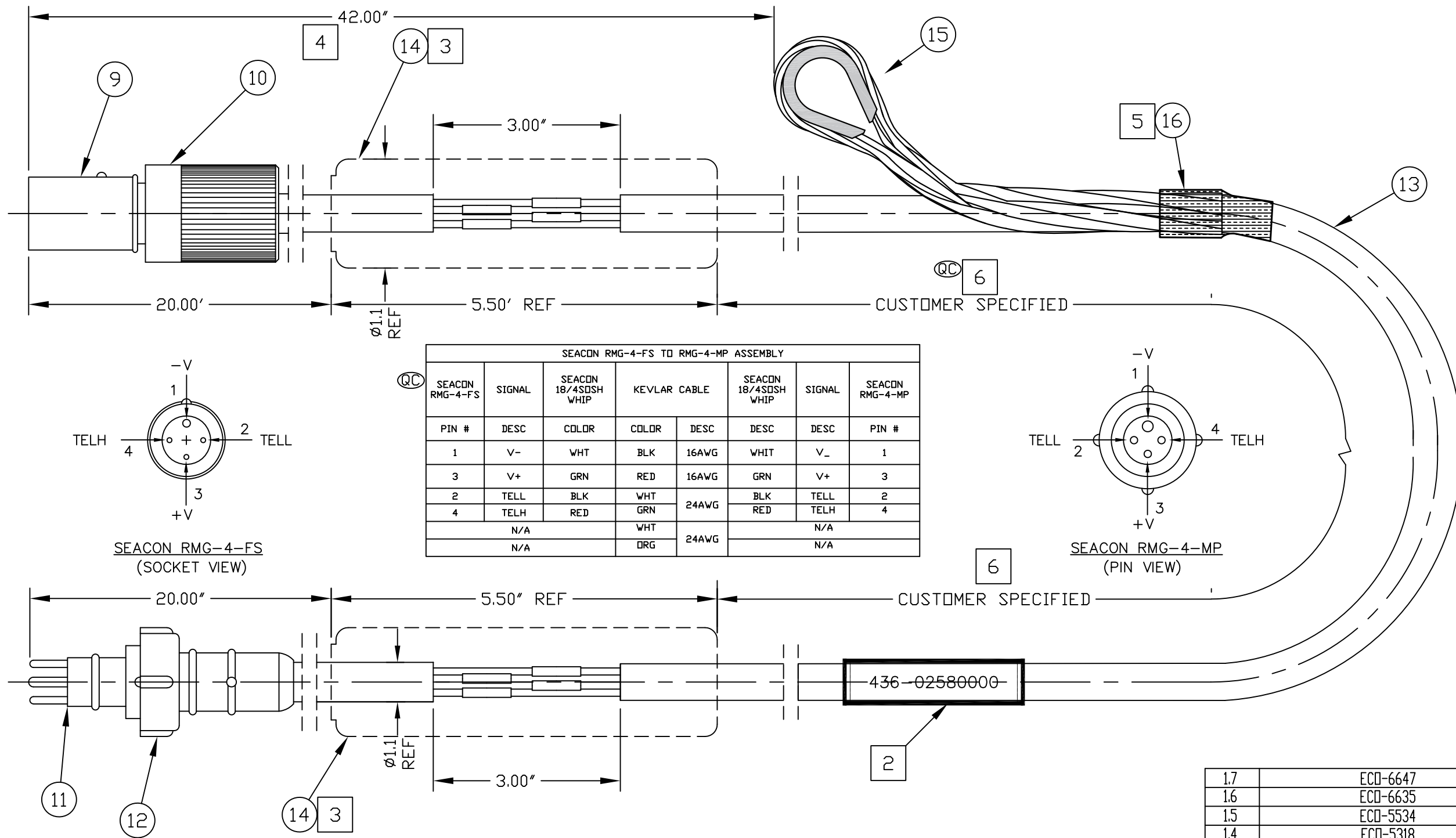


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SEACON RMG-4-FS TO RMG-4-MP ASSEMBLY							
SEACON RMG-4-FS	SIGNAL	SEACON 18/4SDSH WHIP	KEVLAR CABLE	SEACON 18/4SDSH WHIP	SIGNAL	SEACON RMG-4-MP	
PIN #	DESC	COLOR	COLOR	DESC	DESC	DESC	PIN #
1	V-	WHT	BLK	16AWG	WHIT	V-	1
3	V+	GRN	RED	16AWG	GRN	V+	3
2	TELL	BLK	WHT	24AWG	BLK	TELL	2
4	TELH	RED	GRN	24AWG	RED	TELH	4
	N/A		WHT			N/A	
	N/A		DRG	24AWG		N/A	

- NOTES:**
- ALL PARTS AND PROCESSES USED ON THIS ASSEMBLY MUST COMPLY WITH THE RoHS DIRECTIVE
 - FOR TOLERANCES PLEASE REFER TO THE TABLE.
 - BEFORE INSTALLING THE CONNECTOR:
PRINT PART# USING 1/8" BLACK TEXT ON WHITE, THEN COVER WITH CLEAR HEATSHRINK.
 - BEFORE MOLDING: INSERT HEATSHRINK FIRST, THEN KELLEMS GRIP STRAIN RELIEF AND THEN SOLDER WIRES.
MOLDING DETAILS:
-ABRADE CABLE JACKET WITH 240 WET/DRY PAPER.
-POSITION MOLD ALONG CABLE PER ABOVE AND PLOT WITH 3M SCOTCHCAST 2131 (ITEM3).
 - ORIENT KELLEMS GRIP STRAIN RELIEF ATTACHMENT HOOK (ITEM 15) TOWARDS PIGTAIL (ITEMS 9 AND 11).
 - WRAP 1.50' OF WHIPPING USING BLUE THROW/TYING LINE AND COVER WITH HEATSHRINK, REFER TO ASSEMBLY PROCEDURE LISTED IN THE BOM.
 - LENGTH IN FT= XXXX IN PART# 436-0PPP0000-XXXX.
 - IMPORTANT TO CHECK.

CABLE AND WIRE LENGTH TOLERANCE		APPROVALS	NAME	DATE
≤1 FT	+1 IN -0 IN	DRAWN	BH	2012-JUN-17
>1 FT-5 FT	+2 IN -0 IN	REVISED	DM	2023-NOV-21
>5 FT-10 FT	+4 IN -0 IN	ENGR		
>10 FT-25 FT	+6 IN -0 IN	CHECKED		
>25 FT	+5% -0%	PROD		
		QA		
		ISSUED		
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ISS	DESCRIPTION	DATE
1.7	ECD-6647	2023-NOV-21
1.6	ECD-6635	2023-OCT-10
1.5	ECD-5534	2015-JUN-07
1.4	ECD-5318	2014-MAY-14
1.3	ECD-5242	2014-MAR-24
1.2	ECD-5166	2013-AUG-22

REVISIONS

Kongsberg Discovery Canada Ltd.

CABLE ASSEMBLY
HAND REEL EXTENSION CABLE

SIZE		DWG. NO.	ISS
B		436-02581000	1.7
SCALE: NTS	W.D. NO.	SHEET 1 OF 1	

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